



Wood N You

EST 1982

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Edging pricelist per metre

Supercedes all previous price lists January 2024
All prices add GST subject to change without notification of a revision

Type	Supply and Apply	Minimum charge	Apply Only
Melamine/Veneer tapes in rolls	NA	NA	NA
0.4 x 22mm White PVC & ABS	\$3.10	\$30.00	\$3.00
1.0 x 22mm White PVC & ABS	\$3.00	\$30.00	\$2.80
1.0 x 22mm tapes	POA	\$30.00	\$2.80
2.0 x 22mm White	\$3.80	\$30.00	\$3.30
2.0 x 22mm Solid Colours	POA	\$30.00	\$3.30
2.0 x 29mm Solid Colours	POA	\$30.00	\$4.10
2.0 x 38mm Solid Colours	POA	\$30.00	\$4.90
2.0 x 22mm Woodgrain/surface prints	POA	\$30.00	\$3.30
2.0 x 29mm Woodgrains/surface prints	POA	\$30.00	\$4.10
2.0 x 38mm Woodgrains/surface prints	POA	\$30.00	\$4.90
Other edging requirements	POA - ENQUIRE	\$30.00	

PLEASE READ - Instructions regarding the edgebander

The **minimum charge** per session is **\$30** from a cold start **for tapes that are in stock. A minimum charge (from \$15) applies to all setups, tape changes.**

Edgestrip can be supplied by us and this is often more economical for 1.0 and 2.0mm than buying it yourself.

It is best to cut your panels to the finished size as the edgebander is equipped with a **premilling** unit which will remove the thickness of the tape from the board before it is applied. Panels with laminate applied to the faces or plywood panels will **NOT** be premilled. Plywood substrates are not suitable to edgeband to. Please inform the operator before edging as to your premilling requirements. However, premilling is often not so successful across the grain on some veneered board. Our glue suppliers recommend priming timber edging before edgebanding. Again please inform the operator before edging as to your premilling requirements.

The **minimum panel length** that can be edged along the length is 160mm with 90mm the minimum width. That is, the smallest panel that can be edged all round is 160mm square. Sometimes for example drawer fronts need to be edged as a larger panel and then sawn into individual drawer fronts before the horizontal edges are done. Hire charges from \$10 apply for this machining. A setup and short run (except for cold starts) is from \$15.

Board thickness can range from 12 to 32mm, premilling is not advised for panels thinner than 16mm or thicker than 32mm. Panels **MUST** be straight. If necessary cut the board twice to ensure there is no spring in the edge of the board as this is essential for the edgestrip to be applied.

Any mitres and hinge holes **MUST** be cut after the board is edged.

Customers are required to tail out for the operator. UTR (Under The Roof) is charged for edging. If the customer cannot tail out an extra labour charge outlined in our pamphlet will apply.

Once panels have left the premises, Wood N You is not responsible for any edging defects. Check the panels as they come out of the machine and report any problems to the operator immediately. No responsibility is taken for edging applied but not supplied by Wood N You.

Edgebanded panels are **NOT** suitable for areas in direct sunlight or hot enclosed rooms, the edgetape will fall off. Our edgetape supplier has informed us of this occurring.

The metres charged are measured by the machine and include wastage trimmed off during application.